

XIAMETER[®] PMX-561 Transformer Liquid

Polydimethylsiloxane

FEATURES

- Meets the requirements of both IEC 836 and ASTM D 4652-92
- Essentially non-toxic
- Environmentally safe
- Non-halogenated
- Compatible with a wide range of solid electrical insulating materials
- Contains no additives
- Classified as non-hazardous
- High thermal stability and oxidation resistance
- Higher fire point and lower heat release rate than other types of class K insulating liquids
- Good electrical properties and operating capabilities over a wide temperature range
- Non-sludging

APPLICATIONS

- Cooling and insulating liquid for transformers and other electrical equipment.

TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local XIAMETER sales representative prior to writing specifications on this product.

Parameter	Unit	Value
Table 1: Tested to ASTM 4652-92		
Appearance		Crystal clear liquid
Density at 25°C (77°F)	kg/dm ³	0.96
Viscosity at 25°C (77°F)	mm ² /s	50
Water content	ppm	30
Specific heat	kJ/kg.K	1.51
Thermal conductivity	W/(m.K)	0.151
Refractive index at 25°C (77°F)		1.404
Breakdown voltage ¹	kV	50
Permittivity at 25°C (77°F) – 50Hz		2.7
Dissipation factor at 25°C (77°F) -50Hz		0.0001
Volume resistivity at 25°C (77°F)	ohm.cm	1.0x10 ¹⁴
Flash point open cup	°C	>300
	°F	>572
Fire point – open cup	°C	370
	°F	698

1. Breakdown voltage measured as in IEC 156:1995 section 3.4.2.

DESCRIPTION

XIAMETER[®] PMX-561

Transformer Liquid is a polydimethyl silicone liquid that meets the requirements of:

* International Electrotechnical Commission (IEC) 836

“specifications for silicone liquid for electrical purposes” (Silicone Type T-1).

* ASTM D 4652-92 “silicone fluids for electrical insulation”.

* IEC 1100 – “Classification of insulating liquids according to fire point and net calorific value” (Class K3).

XIAMETER PMX-561

Transformer Liquid has a fire point

exceeding the requirements of these documents and is within the IEC 1100 class with lowest net calorific value (heat of combustion).

With excellent electrical insulation properties over a wide temperature range, combined with high thermal stability, XIAMETER PMX-561 Transformer Liquid is suitable for transformers and other electrical equipment designed to operate at high temperatures or at very low temperatures.

PRODUCT SAFETY INFORMATION

XIAMETER PMX-561

Transformer Liquid is handled in the same manner, and with the same type of equipment, as other insulating liquids. Wherever possible, equipment used for handling XIAMETER PMX-561 Transformer Liquid should be reserved for that purpose only. Thorough cleaning of equipment is essential if changing from one insulating liquid to another.

Care must be exercised when selecting pumping equipment, and other items in which sliding movement is involved. Although perfectly satisfactory equipment is available for use with polydimethylsiloxanes, this liquid does not adequately lubricate certain pump designs. The use of improperly designed pumps may result in premature failure and metal particle contamination of the liquid.

**PRODUCT SAFETY
INFORMATION REQUIRED
FOR SAFE USE IS NOT
INCLUDED IN THIS
DOCUMENT. BEFORE
HANDLING, READ PRODUCT
AND MATERIAL SAFETY
DATA SHEETS AND
CONTAINER LABELS FOR
SAFE USE, PHYSICAL,
ENVIRONMENTAL, AND
HEALTH HAZARD
INFORMATION. THE
MATERIAL SAFETY DATA
SHEET IS AVAILABLE ON THE
XIAMETER WEBSITE AT
WWW.XIAMETER.COM.**

RECYCLING OR DISPOSAL

Reprocessing procedures for silicone transformer fluid are described in the International Electrotechnical Commission Guide IEC 944 (also available as BS 7713).

Fuel blending is another form of recycling where the "spent" fluid is mixed with compatible solvents or other fuels and used as a feedstock in industrial furnaces such as cement kilns. The silicone fluid will be thermally converted to energy and to a silica residue which may be incorporated into the end product.

Incineration is a viable alternative for direct disposal. Landfilling is not recommended.

USABLE LIFE AND STORAGE

This product should be stored in airtight containers to protect it from moisture and contamination.

When stored at or below 60°C (140°F) in the original unopened containers, this product has a usable life of 36 months from the date of production.

LIMITATIONS

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that *Dow Corning*® and XIAMETER® products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow Corning's sole warranty is that *Dow Corning* or XIAMETER products will meet the sales

specifications in effect at the time of shipment.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

**DOW CORNING
SPECIFICALLY DISCLAIMS
ANY OTHER EXPRESS OR
IMPLIED WARRANTY OF
FITNESS FOR A
PARTICULAR PURPOSE OR
MERCHANTABILITY.**

**DOW CORNING DISCLAIMS
LIABILITY FOR ANY
INCIDENTAL OR
CONSEQUENTIAL
DAMAGES.**

Table 1: Test Requirements of Silicone Type T-1 in IEC 836

<i>Property</i>	<i>Test Method*</i>	<i>Permissible Values</i>	<i>Typical values for XIAMETER PMX-561 Transformer Liquid</i>
Physical			
Color	8	Max 35	
Appearance	8	Clear, free from suspended matter and sediment	
Density at 20°C (68°F) (kg/dm ³)	9	0.995 to 0.970	
Kinematic viscosity at 40°C (104°F) (mm ² /s)	10	40 ± 4	
Flash point (°C/°F) (closed cup)	11	Min 240/464	260/500
Fire point (°C/°F) (open cup)	12	Min 330/626	370/698
Refractive index at 20°C (68°F)	13	1.404 ± 0.002	
Pour point (°C/°F)	15	Max -50/-58	
Chemical			
Water content (mg/kg)	16	Max 50	30
Neutralisation value (mg KOH/g)	17	Max 0.02	0.008
Electrical			
Breakdown voltage (kV)	19	Min 40 ¹	50
Dielectric dissipation factor (tg) at 90°C (194°F) and 50 Hz	20	Max 0.001 ¹	0.0005
Permittivity at 90°C (194°F)	20	2.55 ± 0.05 ²	
d.c. resistivity at 90°C (194°F) (G ohm.m)	20	Min 100	1000

*Test methods are described in IEC 836.

¹For untreated liquid, as received

²Only needed as a specification value when used for capacitors

NOTE: XIAMETER PMX-561 Transformer Liquid complies with all of the requirements of IEC 836 Silicone Type T-1. The above typical values EXCEED the minimum requirements of IEC 836.